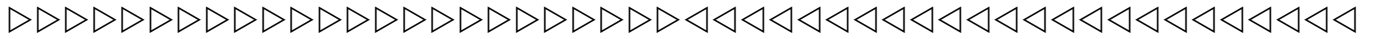


## Safety Data Sheet



### 1. PRODUCT AND COMPANY IDENTIFICATION:

**PRODUCT NAME:** HF 962

**MANUFACTURER:** Inweld Corporation  
3962 Portland Street  
Coplay Pa 18037

**EMERGENCY TELEPHONE NUMBER:** 800-424-9300

### 2. HAZARD IDENTIFICATION:

**Emergency Overview:** This product is normally not considered hazardous as shipped. Avoid eye contact or inhalation of dust from the product. When this product is used in a welding process, the most important hazards are welding fumes, heat, radiation and electric shock.

#### Classification of the Substance/Mixture

**CLP/GHS Classification (1272/2008):**

**Skin Irritation, Category 2**

**Eye Irritation, Category 2**

**Carcinogenicity, Category 2**

**EU Classification (67/548/EEC):**

**Harmful (Xn), Irritant (Xi), Carcinogen Category 3, R40, R36/38**

**Labelling:**



**Signal Word:** Warning

#### Hazard Statements:

- H315 – Causes skin irritation.
- H319 – Causes serious eye irritation.
- H351 – Suspected of causing cancer.

#### Precautionary Statements:

- P201 – Obtain special instructions before use.
- P202 – Do not handle until all safety precautions have been read and understood.
- P264 – Wash skin and hair thoroughly after handling.
- P280 – Wear protective gloves/eye protection/face protection.
- P281 – Use personal protective equipment as required.
- P302+P352 – IF ON SKIN: Wash with plenty of soap and water.
- P304+P340 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P358 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 – IF exposed or concerned: Get medical advice/attention.
- P332+P313 – IF skin irritation occurs: Get medical advice/attention.
- P337+P313 – IF eye irritation persists: Get medical advice/attention.
- P362 – Take off contaminated clothing and wash before reuse.

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**P405** – Sore locked up.

**P501** – Dispose of contents/container in accordance with local/regional/national/international regulations.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS:

Chemical Identity	CAS #	Range %	OSHA PEL (mg/m3)	ACGIH-TLV (mg/m3)	Carcinogenicity	EU Classification (67/548/EEC)	CLP/GHS Classification (1272/2008)
Calcium Carbonate	1317-65-3	1-11	5 ( as CaO )	10	No	Not Dangerous	Not Hazardous
#Chromium	7440-47-3	20-30	1.0 (Metal) .05 (Cr II & Cr III Compounds) 0.005(Cr VI Compounds) 0.01 ( Cr VI Insoluble Compounds)	0.5 ((Metal) 0.5 (Cr III Compounds) 0.05(Cr VI Soluble Compounds)	Yes	Not Dangerous	(H400) Aquatic Acute 1
Feldspar	68476-25-5	1-11	NR	NR	No	Not Dangerous	Not Hazardous
Calcium Fluoride	7789-75-5	1-5	2.5 ( as F )	2.5 ( as F )	No	(Xi) R36/37/38	(H315) Skin Irrit.. 2 (H319) Eye Irrit.. 2A (H335) STOT SE 3
Potassium Alginate	9005-36-1	1-5	NR	10	No	Not Dangerous	Not Hazardous
Carbon	7440-44-0	1-5	15	10	No	Not Dangerous	Not Hazardous
Titanium Dioxide	13463-67-7	1-11	15	10	No	Carc. Cat. 3; (Xn) R40	(H351) Carc. 2
Potassium Silicate	1312-76-1	1-11	NR	5	No	(Xi) R36/38	(H315) Skin Irrit.. 2 (H319) Eye Irrit.. 2A
Sodium Silicate	1344-09-8	1-11	NR	5	No	(C) R34 (Xi) R37	(H314) Skin Corr. 1B (H335) STOT SE 3
Iron	7439-89-6	40-50	10 ( as Fe2O3 )	5 ( as Fe2O3 )	No	Not Dangerous	Not Hazardous

**Important** This section covers the materials of which the products manufactured. The fumes and gases produced during normal use of this product are covered in section 10. The term "Hazardous" in "Hazardous Material" should be interpreted as a term required and defined in OSHA Hazard Communication Standard 29CFR 1910-1200 and it does not necessarily imply the existence of hazard. The chemicals or compounds reportable by Section 313 of SARA are marked by the symbol #.

### 4. FIRST AID MEASURES:

**Inhalation:** Remove to fresh air immediately or administer oxygen. Get medical attention immediately.

**Skin:** Flush skin with large amounts of water. If irritation develops and persists, get medical attention.

**Eye:** Flush eyes with water for at least 15 minutes. Get medical attention.

**Ingestion:** Obtain medical attention immediately if ingested.

**Electric Shock:** Disconnect and turn off the power. Use a nonconductive material to pull victim away from contact with live parts or wires. Immediately contact a physician.

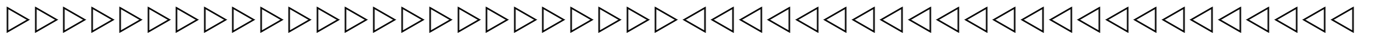
### 5. FIRE-FIGHTING MEASURES:

**Suitable Extinguishing Media:** Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Welding arcs and sparks can ignite combustible and flammable materials. Use the extinguishing media recommended for the burning material and fire situation.

**Unsuitable Extinguishing Media:** Not applicable



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Type B gloves are recommended when high dexterity is required as for TIG welding, while type A gloves are recommended for other welding processes. The contact temp (°C) is 100 and the threshold time (seconds) >15.

**Eyes protection:** Welder's helmet or face shield with colour absorbing lenses. Shield and filter to provide protection from harmful UV radiation, infra red and molten metal approved to standard EN379. Filter shade to be a minimum of shade 9.

**Skin protection:** Heat-resistant protective clothing. Wear safety boots, apron, arm and shoulder protection. Keep protective clothing clean and dry. Clothing should be selected to suit the level, duration and purpose of the welding activity.

Class 1	
Impact of Spatter	15 Drops
Heat Transfer (radiation)	RHTI 24 ≥ 7 seconds
Process	Manual welding with light formation of spatter and drops <ul style="list-style-type: none"> <li>• Gas Welding</li> <li>• TIG Welding</li> <li>• MIG Welding</li> <li>• Micro plasma welding</li> <li>• Brazing</li> <li>• Spot Welding</li> <li>• MMA Welding (with rutile-covered electrode)</li> </ul>
Environmental Conditions	Operation of machines <ul style="list-style-type: none"> <li>• Oxygen cutting machines</li> <li>• Plasma cutting machines</li> <li>• Resistance welding machines</li> <li>• Machines for thermal spraying</li> <li>• Bench welding</li> </ul>

Class 2	
Impact of Spatter	25 Drops
Heat Transfer (radiation)	RHTI 24 ≥ 16 seconds
Process	Manual welding with heavy formation of spatter and drops <ul style="list-style-type: none"> <li>• MMA welding (with basic or cellulose-covered electrodes)</li> <li>• MAG welding (with CO2 or mixed gases)</li> <li>• MIG Welding (with high current)</li> <li>• Self shielded flux core arc welding</li> <li>• Plasma cutting</li> <li>• Gouging</li> <li>• Oxygen cutting</li> <li>• Thermal spraying</li> </ul>
Environmental Conditions	Operation of machines <ul style="list-style-type: none"> <li>• In confined spaces</li> <li>• At overhead welding/cutting or in comparable constrained positions</li> </ul>

### 9. PHYSICAL AND CHEMICAL PROPERTIES:

**Appearance:** Solid.

**Color:** Grey



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**Odour:** Odourless  
**Odour Threshold:** Not Available  
**pH Value:** Not Available  
**Melting Point/Melting Range:** 1560 - 2000° F, 850 - 1100° C  
**Freezing Point:** Not Available  
**Boiling Point/Boiling Range:** Not Available  
**Flash point:** Not Available  
**Evaporation Rate:** Not Available  
**Self-in flammability:** Not Available  
**Explosion limits:** Not Available  
**Vapour pressure:** Not Available  
**Vapour density:** Not Available  
**Density at 20°C:** Not Available  
**Relative density:** 6-9 g/cm<sup>3</sup>  
**Solubility:** Insoluble in water.  
**Partition coefficient:** Not Available  
**Auto-ignition temperature:** Not Available  
**Decomposition temperature:** Not Available  
**Other Information:** No available data.

### 10. STABILITY AND REACTIVITY:

**Chemical Stability:** This product is stable under normal conditions.  
**Hazardous Reactions:** Contact with chemical substances like acids or strong bases cause generation of gas.  
**Conditions to Avoid:** This product is stable under normal conditions.  
**Incompatible Materials:** Reacts with acid.  
**Hazardous Decomposition Products:** When this product is used in a welding process, hazardous decomposition product would include those from volatilization, reaction or oxidation of the material listed in section 3 and those from the base metal and coating. The amount of fumes generated from this product varies with welding parameters and dimensions. Refer to applicable national exposure limits for fume compounds, including those exposure limits for fume compounds found in section 3. Reasonably expected gaseous products would include carbon oxides, nitrogen oxides and ozone. Air contaminants around the welding area can be affected by the welding process and influence the composition and quality of fumes and gases produced.

### 11. TOXICOLOGICAL INFORMATION:

**Signs and Symptoms of Overexposure:** Inhalation of welding fumes and gases can be dangerous to your health. Classification of welding fumes is difficult because of varying base materials, coatings, air contaminants and processes. The Internal Agency for Research on Cancer has classified welding fumes as possible carcinogenic to humans (Group 2B).  
**Acute Effects:** Overexposure to welding fumes may result in symptoms like metal fume fever, dizziness, nausea, dryness or irritation of the nose, throat or eyes. May cause sensitisation by skin contact.

LD/LC50 Values that are relevant for classification		
Calcium Carbonate 1317-65-3		
Oral	LD50	>2000 mg/kg (rat)
Inhalation	LC50	>3 mg/L/4hr. (rat)

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Dermal	LD50	>2000 mg/kg (rat)
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LD/LC50 Values that are relevant for classification		
Chromium 7440-47-3		
Oral	LD50	19.8 mg/kg (rat) (highly toxic)

LD/LC50 Values that are relevant for classification		
Calcium Fluoride 7789-75-5		
Oral	LD50	>2000 mg/kg (rat)
Inhalation	LC50	>5070 mg/m <sup>3</sup> /4 hr. (rat)

LD/LC50 Values that are relevant for classification		
Carbon 7440-44-0		
Intravenous	LCD50	440 mg/kg (mouse)

LD/LC50 Values that are relevant for classification		
Titanium Dioxide 13463-67-7		
Oral	LD50	>10000 mg/kg (rat)
Dermal	LD50	>10000 mg/kg (rabbit)

LD/LC50 Values that are relevant for classification		
Iron 7439-89-6		
Oral	LD50	30000 mg/kg (rat)

**Chronic Effects:** Overexposure to welding fumes may affect pulmonary function. Prolonged inhalation of titanium dioxide (Classified 2B by IARC) above safe exposure limits can cause cancer.

### 12. ECOLOGICAL INFORMATION:

**Toxicity:** Welding rods contain metals which are considered to be very toxic towards aquatic organisms. Finely divided welding rods are therefore considered harmful to aquatic organisms.

**Persistence and Degradability:** The welding rods consist of elements that can not degrade any further in the environment.

**Bio accumulative Potential:** Welding rods contain heavy metals which bio accumulates in the food chain. The following figures are the bio concentration factor (BCF) for the substances on their own.

BCF:

Chromium, BCF: 200

Carbon, BCF: 0.14

Iron, BCF: 140000

**Mobility in Soil:** Welding rods are not soluble in water or soil. Particles formed by working welding rods can be transported in the air.

**Other Adverse Effects:** In massive form, welding rods present no hazards to the aquatic environment.





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Welding materials could degrade into components originating from the materials used in the welding process. Avoid exposure to conditions that could lead to accumulation in soils or groundwater. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

### 13. DISPOSAL CONSIDERATIONS:

**Product:** For product elimination, consult recycling companies or appropriate local authority.  
**USA RCRA:** Unused products or product residue containing chromium is considered hazardous waste if discarded, RCRA ID Characteristics Toxic Hazardous Waste D007.  
Residue from welding consumables and processes could degrade and accumulate in soils and groundwater.  
**Package:** May be disposed in approved landfills provided local regulations are observed.

### 14. TRANSPORT INFORMATION:

**UN-number:** Welding rods are not classified as dangerous goods for transport and has no UN number.  
**UN proper shipping name:** Welding rods are not classified as dangerous goods for transport and has no UN proper shipping name.  
**Transport hazard class:** Welding rods are not classified as dangerous goods for transport.  
**Packing group:** There are not any special precautions with which a user should or must comply or be aware of in connection with transport or conveyance either within or outside premises.  
**Environmental hazards:** Welding rods are not environmentally hazardous according to the criteria of the UN Model Regulations (as reflected in the IMDG Code, ADR, RID and AND) and/or a marine pollutant to the IMDG Code.  
**Special precautions for users:** There are not any special precautions which a user should or must comply or be aware of in connection with transport or conveyance either within or outside premises of the welding rod.  
**Transport in Bulk According to Annex III MARPOL 73/78 and the IBC Code:** Welding rods in massive form do not subject under MARPOL 73/78 and the IBC Code. Not applicable – product is transported only in packaged form.

### 15. REGULATORY INFORMATION:

**Safety, health and environment regulations/legislation specific for the substance or mixture:** Read and understand the manufacturer's instructions, your employer's safety practices and the health and safety instructions on the label. Observe any federal and local regulations. Take precautions when welding and protect yourself and others.  
**Warning:** Welding fumes and gases are hazardous to your health and may damage lungs and other organs. Use adequate ventilation. Electric shock can kill. Arc rays and sparks can injure eyes and burn skin. Wear correct hand, head, eye and body protection.  
**Chemical safety assessment:** No  
USA: Under the OSHA Hazard Communication Standard, this product is considered hazardous. This product contains or produces a chemical known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code § 25249.5 et seq.) United States EPA Toxic Substance Control Act: All constituents of this product are on the TSCA inventory list or are excluded from listing.  
**EPCRA/SARA Title III Toxic Chemicals**  
The following metallic components are listed as SARA 313 "Toxic Chemicals" and potential subject to annual SARA reporting. See Section 3 for weight percentage.

Ingredient Name	Disclosure Threshold
Chromium	1.0 (Metal)

### 16. OTHER INFORMATION:

